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## CERTIFICATE OF ANALYSIS

Analysis Date:

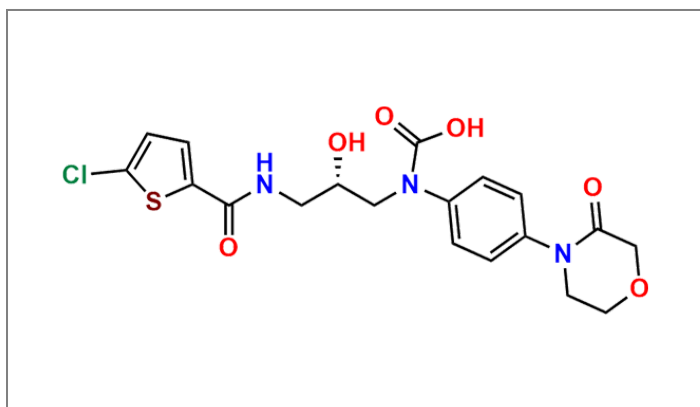
Re-test Date:

**Product Name: Rivaroxaban Impurity 94**

### Identification:

Chemical Name: (S)-(3-(5-Chlorothiophene-2-carboxamido)-2-hydroxypropyl)(4-(3-oxomorpholino)phenyl)carbamic acid

Synonyms : NA  
CAS Number : 2304798-51-2  
CAT Number : CP-R17130  
Molecular Formula : C<sub>19</sub>H<sub>20</sub>CIN<sub>3</sub>O<sub>6</sub>S  
Molecular Weight : 453.9



### Analytical Information:

Sr. No.	Test	Result
1)	Description	Solid
2)	Solubility	Soluble in Methanol/DMSO
3)	MASS By LCMS	Confirm to structure
4)	Purity By HPLC	>95%
5)	H1NMR	Confirm to structure



**Prepared and Reviewed By**



Ms Priyanka Salunkhe  
(Manager QC Analytical)

**Approved By**



Ms Rohini Gagare  
(QA Head)

Note: Product supplied by Chemicea are for R&D purpose only and not for human consumptions.