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## CERTIFICATE OF ANALYSIS

Analysis Date:

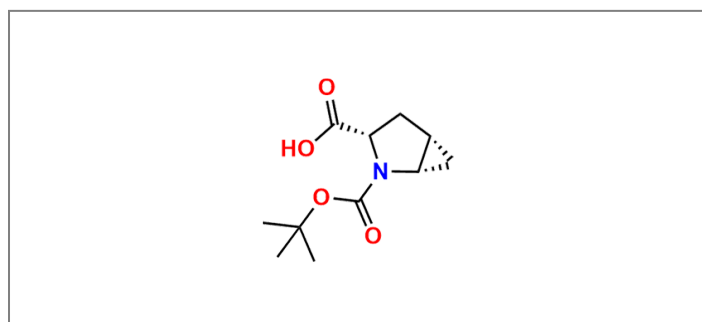
Re-test Date:

**Product Name: Saxagliptin Impurity 25**

### Identification:

Chemical Name: (1S,3S,5S)-2-(Tert-Butoxycarbonyl)-2-azabicyclo[3.1.0]hexane-3-carboxylic Acid; (1S,3S,5S)-2-Boc-2-azabicyclo[3.1.0]hexane-3-carboxylic Acid

Synonyms : NA  
CAS Number : 197142-36-2  
CAT Number : CP-S19052  
Molecular Formula : C<sub>11</sub>H<sub>17</sub>NO<sub>4</sub>  
Molecular Weight : 227.26



### Analytical Information:

Sr. No.	Test	Result
1)	Description	Solid
2)	Solubility	Soluble in Methanol/DMSO
3)	MASS By LCMS	Confirm to structure
4)	Purity By HPLC	>95%
5)	H1NMR	Confirm to structure



### Prepared and Reviewed By

Ms Priyanka Salunkhe  
(Manager QC Analytical)

### Approved By

Ms Rohini Gagare  
(QA Head)

Note: Product supplied by Chemicea are for R&D purpose only and not for human consumptions.