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CERTIFICATE OF ANALYSIS

Analysis Date:

Re-test Date:

Product Name: Solifenacin EP Impurity C

Identification:

Chemical Name: Bis[(1S)-3,4-Dihydro-1-phenyl-2(1H)-isoquinolinyl]-methanone

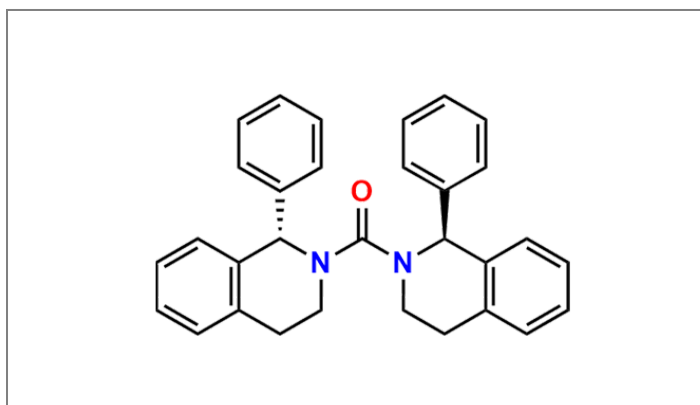
Synonyms : Solifenacin (S,S) Methanone
Impurity

CAS Number : 1534326-81-2

CAT Number : CP-S9046

Molecular Formula : C₃₁H₂₈N₂O

Molecular Weight : 444.6



Analytical Information:

Sr. No.	Test	Result
1)	Description	Solid
2)	Solubility	Soluble in Methanol/DMSO
3)	MASS By LCMS	Confirm to structure
4)	Purity By HPLC	>95%
5)	H1NMR	Confirm to structure



Prepared and Reviewed By



Ms Priyanka Salunkhe
(Manager QC Analytical)

Approved By



Ms Rohini Gagare
(QA Head)

Note: Product supplied by Chemicea are for R&D purpose only and not for human consumptions.