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CERTIFICATE OF ANALYSIS

Analys	sis Da	te:
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Re-test Date:

Product Name: Venlafaxine O-Desmethyl Cyclic Impurity

Identification:

Chemical Name: 4-(3-Methyl-1-oxa-3-azaspiro[5.5]undecan-5-yl)phenol

Synonyms	: NA	
CAS Number	: 1346601-55-5	OH L
CAT Number	: CP-V2028	
Molecular Formula	: C16H23NO2	
Molecular Weight	: 261.37	
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Analytical Information:

Sr. No.	Test	Result
1)	Description	Solid
2)	Solubility	Soluble in Methanol/DMSO
3)	MASS By LCMS	Confirm to structure
4)	Purity By HPLC	>95%
5)	H1NMR	Confirm to structure



Prepared and Reviewed By

Ms Priyanka Salunkhe (Manager QC Analytical)

Approved By

Ms Rohini Gagare (QA Head)

Note: Product supplied by Chemicea are for R&D purpose only and not for human consumptions.