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CERTIFICATE OF ANALYSIS

Analysis Date:

Re-test Date:

Product Name: rac-Ivabradine HCl

Identification:

Chemical Name: 3-(3-(((3,4-dimethoxybicyclo[4.2.0]octa-1,3,5-trien-7-yl)methyl)(methyl)amino)propyl)-7,8-dimethoxy-1,3,4,5-tetrahydro-2H-benzo[d]azepin-2-one hydrochloride

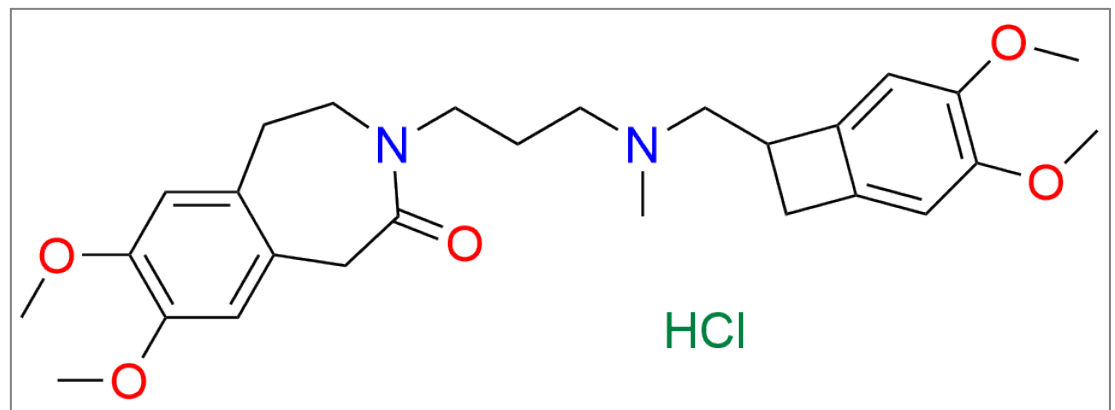
Synonyms : NA

CAS Number : 1796933-38-4

CAT Number : CP-I11006

Molecular Formula : C₂₇H₃₆N₂O₅ : HCl

Molecular Weight : 468.59 : 36.46



Analytical Information:

Sr. No.	Test	Result
1)	Description	Solid
2)	Solubility	Soluble in Methanol/DMSO
3)	MASS By LCMS	Confirm to structure
4)	Purity By HPLC	>95%
5)	H1NMR	Confirm to structure



Prepared and Reviewed By

Ms Priyanka Salunkhe
(Manager QC Analytical)

Approved By

Ms Rohini Gagare
(QA Head)

Note: Product supplied by Chemicea are for R&D purpose only and not for human consumptions.