









Registered Address: Chemicea Pharmaceuticals Pvt Ltd, Platinum Springs,

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CERTIFICATE OF ANALYSIS

Analysis Date: Oct 2024 Re-test Date: Sep 2027

Product Name: Rivaroxaban EP Impurity J

Identification:

Chemical Name: 5-Chloro-N-[4-[(5S)-5-[(5-chlorothiophene-2-carboxamido)methyl]-2-oxo-1,3-oxazolidin-3-yl]phenyl]-N-[2-[2-oxo-2-[[[(5S)-2-oxo-3-[4-(3-oxomorpholin-4-yl)phenyl]-1,3-oxazolidin-5-yl]methyl]amino]ethoxy]ethyl]thiophene-2-carboxamide (as per EP)

Synonyms : Rivaroxaban USP Related

Compound J;

Rivaroxaban Open-Ring

Dimer

CAS Number : 1632463-24-1

CAT Number : CP-R17010

Molecular

: C38H36Cl2N6O10S2

Molecular Weight : 871.76

Batch Number : CP-RIV-J-1024

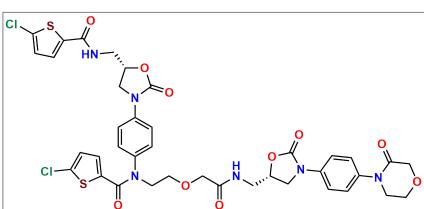
Storage Condition : Tightly closed, Inert

atmosphere at 2 to 8° C

Shipping : All Products are stable to

condition be shipped at room

temperature, if specific condition required it is mention in the COA



Analytical Information:

Sr. No.	Test	Result
1)	Description	Light Blue Solid
2)	Solubility	Soluble in Methanol/DMSO
3)	MASS By LCMS	Confirm to structure
4)	Purity By HPLC	98.77%
5)	H1NMR	Confirm to structure
6)	IR	Confirm to Structure
7)	Weight loss by TGA	3.03%



8)

Prepared and Reviewed By

Aug 20

Ms Priyanka Salunkhe (Manager QC Analytical) **Approved By**

Ms Rohini Gagare (QA Head)

Note: Product supplied by Chemicea are for R&D purpose only and not for human consumptions.