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## CERTIFICATE OF ANALYSIS

Analysis Date:

Re-test Date:

**Product Name: Formoterol EP Impurity B Fumarate**

### Identification:

Chemical Name: N-[2-Hydroxy-5-[(1RS)-1-hydroxy-2-[[2-(4-methoxyphenyl)ethyl]amino]ethyl]phenyl]formamide fumaric acid (as per EP)

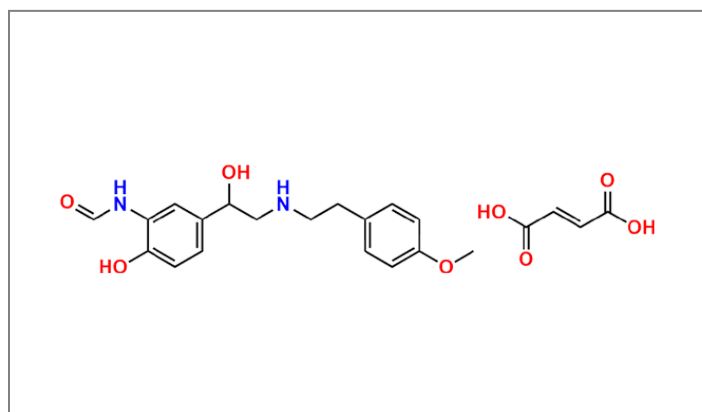
Synonyms : Desmethyl formoterol Fumarate

CAS Number : 1795137-04-0

CAT Number : CP-F42023

Molecular Formula : C<sub>18</sub>H<sub>22</sub>N<sub>2</sub>O<sub>4</sub> : C<sub>4</sub>H<sub>4</sub>O<sub>4</sub>

Molecular Weight : 330.4 : 116.1



### Analytical Information:

| Sr. No. | Test           | Result                   |
|---------|----------------|--------------------------|
| 1)      | Description    | Solid                    |
| 2)      | Solubility     | Soluble in Methanol/DMSO |
| 3)      | MASS By LCMS   | Confirm to structure     |
| 4)      | Purity By HPLC | >95%                     |
| 5)      | H1NMR          | Confirm to structure     |



**Prepared and Reviewed By**

Ms Priyanka Salunkhe  
(Manager QC Analytical)

**Approved By**

Ms Rohini Gagare  
(QA Head)

Note: Product supplied by Chemicea are for R&D purpose only and not for human consumptions.