

Registered Address: Chemicea Pharmaceuticals Pvt Ltd, Platinum Springs,  
Unit No- A- 205&206 Second floor, Plot No: G-6, G-20 to G 24, Taloja- MIDC, Opp. Dena Bank  
Navi Mumbai 410208, MH, INDIA. Email- [info@chemicea.com](mailto:info@chemicea.com) Mob- +91 9284897978

## CERTIFICATE OF ANALYSIS

Analysis Date: Mar 2025

Re-test Date: Feb 2028

**Product Name: Solifenacin EP Impurity E**

### Identification:

Chemical Name: (3R)-1-Azabicyclo[2.2.2]octan-3-ol

Synonyms : (R)-3-Quinuclidinol

CAS Number : 25333-42-0

CAT Number : CP-S9005

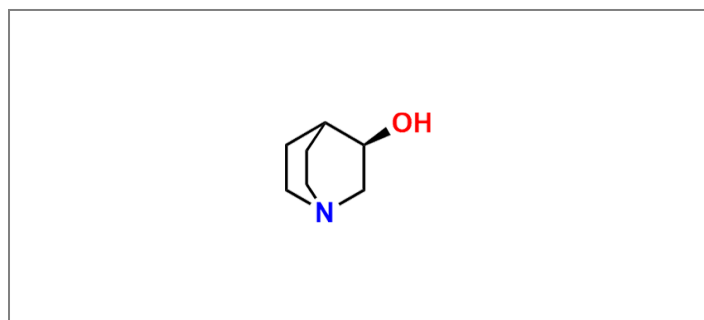
Molecular Formula : C<sub>7</sub>H<sub>13</sub>NO

Molecular Weight : 127.19

Batch Number : CP-SOL-E-0225

Storage Condition : Tightly closed, Inert atmosphere at 2 to 8° C

Shipping condition : All Products are stable to be shipped at room temperature, if specific condition required it is mention in the COA



### Analytical Information:

Sr. No.	Test	Result
1)	Description	White Solid
2)	Solubility	Soluble in Methanol/DMSO
3)	MASS By LCMS	Confirm to structure
4)	Purity By GC	98.03 %
5)	H1NMR	Confirm to structure



### Prepared and Reviewed By



Ms Priyanka Salunkhe  
(Manager QC Analytical)

### Approved By



Ms Rohini Gagare  
(QA Head)

Note: Product supplied by Chemicea are for R&D purpose only and not for human consumptions.