Registered Address: Chemicea Pharmaceuticals Pvt Ltd, Platinum Springs,
Unit No- A- 205&206 Second floor, Plot No: G-6, G-20 to G 24, Taloja- MIDC, Opp. Dena Bank
Navi Mumbai 410208, MH, INDIA. Email- info@chemicea.com Mob- +91 9284897978

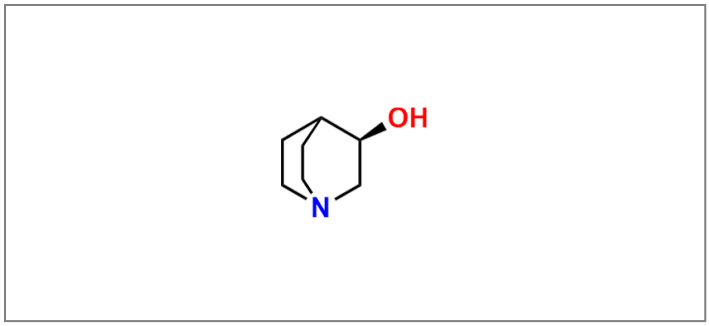
CERTIFICATE OF ANALYSIS

Analysis Date: Mar 2025 Re-test Date: Feb 2028

Product Name: Solifenacin EP Impurity E

Identification:

Chemical Name: (3R)-1-Azabicyclo[2.2.2]octan-3-ol



Synonyms	:	(R)-3-Quinuclidinol
CAS Number	:	25333-42-0
CAT Number	:	CP-S9005
Molecular Formula	:	C7H13NO
Molecular Weight	:	127.19
Batch Number	:	CP-SOL-E-0225
Storage Condition	:	Tightly closed, Inert atmosphere at 2 to 8° C
Shipping condition	:	All Products are stable to be shipped at room temperature, if specific condition required it is mention in the COA

Analytical Information:

Sr. No.	Test	Result
1)	Description	White Solid
2)	Solubility	Soluble in Methanol/DMSO
3)	Mass Spectrometry	Confirm to structure
4)	Purity By GC	98.03 %
5)	1HNMR	Confirm to structure
6)	Weight loss by TGA	-
7)	Potency	-

Prepared and Reviewed By

Mr. Shubham Bondre
(Quality Control)

Approved By

Mr. Abhijit Kale
(Quality Assurance)

Note: Product supplied by Chemicea are for R&D purpose only and not for human consumptions.