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## CERTIFICATE OF ANALYSIS

Analysis Date: Feb 2024

Re-test Date: Jan 2027

**Product Name: Solifenacin EP Impurity E**

### Identification:

Chemical Name: (3R)-1-Azabicyclo[2.2.2]octan-3-ol

Synonyms : (R)-3-Quinuclidinol

CAS Number : 25333-42-0

CAT Number : CP-S9005

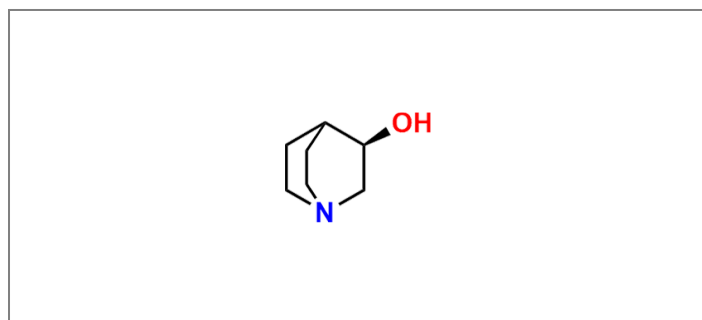
Molecular Formula : C<sub>7</sub>H<sub>13</sub>NO

Molecular Weight : 127.19

Batch Number : CHEM-SOL-E

Storage Condition : Tightly closed, Inert atmosphere at 2 to 8° C

Shipping condition : All Products are stable to be shipped at room temperature, if specific condition required it is mention in the COA



### Analytical Information:

Sr. No.	Test	Result
1)	Description	White Solid
2)	Solubility	Soluble in Methanol/DMSO
3)	MASS By LCMS	Confirm to structure
4)	Purity By GC	99.71%
5)	H1NMR	Confirm to structure
6)	13CNMR	Confirm to structure



**Prepared and Reviewed By**

Ms Priyanka Salunkhe  
(Manager QC Analytical)

**Approved By**

Ms Rohini Gagare  
(QA Head)

Note: Product supplied by Chemicea are for R&D purpose only and not for human consumptions.