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CERTIFICATE OF ANALYSIS

Analysis Date: Mar 2025

Re-test Date: Feb 2028

Product Name: Solifenacin EP Impurity F

Identification:

Chemical Name: (3S)-1-Azabicyclo[2.2.2]octan-3-yl (1R)-1-phenyl-3,4-dihydroisoquinoline-2(1H)-carboxylate

Synonyms : Solifenacin (1R,3S)-Isomer

CAS Number : 774517-20-3

CAT Number : CP-S9006

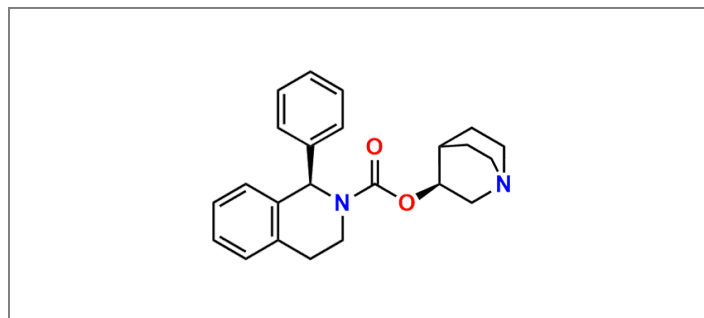
Molecular Formula : C₂₃H₂₆N₂O₂

Molecular Weight : 362.47

Batch Number : CP-SOL-F-0325

Storage Condition : Tightly closed, Inert atmosphere at 2 to 8° C

Shipping condition : All Products are stable to be shipped at room temperature, if specific condition required it is mention in the COA



Analytical Information:

Sr. No.	Test	Result
1)	Description	White to Off White Solid
2)	Solubility	Soluble in Methanol/DMSO
3)	MASS By LCMS	Confirm to structure
4)	Purity By HPLC	95.53 %
5)	H1NMR	Confirm to structure



Prepared and Reviewed By

Ms Priyanka Salunkhe
(Manager QC Analytical)

Approved By

Ms Rohini Gagare
(QA Head)

Note: Product supplied by Chemicea are for R&D purpose only and not for human consumptions.