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CERTIFICATE OF ANALYSIS

Analysis Date: Mar 2025

Re-test Date: Feb 2028

Product Name: Solifenacin EP Impurity G

Identification:

Chemical Name: (3R)-1-Azabicyclo[2.2.2]octan-3-yl(1R)-1-phenyl-3,4-dihydroisoquinoline-2(1H)-carboxylate

Synonyms : Solifenacin (1R,3R)-Isomer

CAS Number : 740780-79-4

CAT Number : CP-S9007

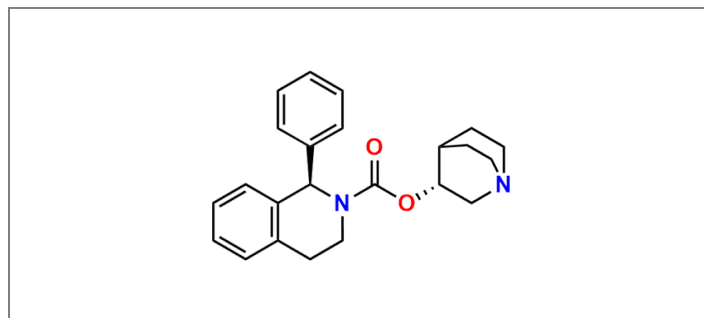
Molecular Formula : C₂₃H₂₆N₂O₂

Molecular Weight : 362.47

Batch Number : CP-SOL-G-0325

Storage Condition : Tightly closed, Inert atmosphere at 2 to 8° C

Shipping condition : All Products are stable to be shipped at room temperature, if specific condition required it is mention in the COA



Analytical Information:

Sr. No.	Test	Result
1)	Description	Off White Hygroscopic Sticky Solid
2)	Solubility	Soluble in Methanol/DMSO
3)	MASS By LCMS	Confirm to structure
4)	Purity By HPLC	98.77 %
5)	H1NMR	Confirm to structure
6)	13CNMR	Confirm to Structure
7)	IR	Confirm to Structure



Prepared and Reviewed By

Ms Priyanka Salunkhe
(Manager QC Analytical)

Approved By

Ms Rohini Gagare
(QA Head)

Note: Product supplied by Chemicea are for R&D purpose only and not for human consumptions.