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## CERTIFICATE OF ANALYSIS

Analysis Date:

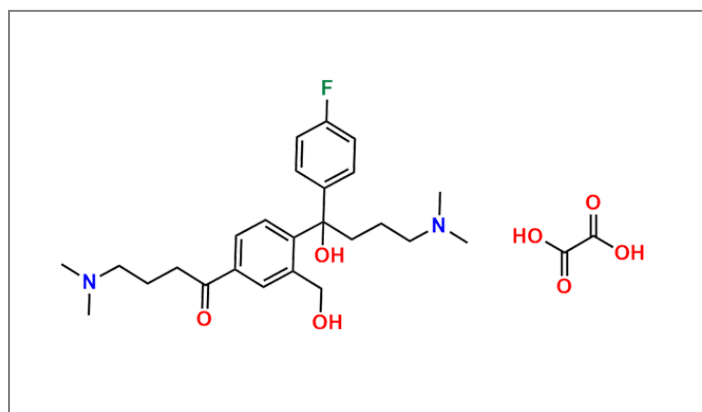
Re-test Date:

**Product Name: Escitalopram Impurity 8 (Oxalate Salt)**

### Identification:

Chemical Name: 4-(Dimethylamino)-1-{4-[4-(dimethylamino)-1-(4-fluorophenyl)-1-hydroxybutyl]-3-(hydroxymethyl)phenyl}butan-1-one oxalic acid

Synonyms : NA  
CAS Number : NA  
CAT Number : CP-E13043  
Molecular Formula : C<sub>25</sub>H<sub>35</sub>N<sub>2</sub>O<sub>3</sub> : C<sub>2</sub>H<sub>2</sub>O<sub>4</sub>  
Molecular Weight : 430.56 : 90.03



### Analytical Information:

Sr. No.	Test	Result
1)	Description	Solid
2)	Solubility	Soluble in Methanol/DMSO
3)	MASS By LCMS	Confirm to structure
4)	Purity By HPLC	>95%
5)	H1NMR	Confirm to structure



**Prepared and Reviewed By**



Ms Priyanka Salunkhe  
(Manager QC Analytical)

**Approved By**



Ms Rohini Gagare  
(QA Head)

Note: Product supplied by Chemicea are for R&D purpose only and not for human consumptions.