









Registered Address: Chemicea Pharmaceuticals Pvt Ltd, Platinum Springs, Unit No- A- 205&206 Second floor, Plot No: G-6, G-20 to G 24, Taloja- MIDC, Opp. Dena Bank Navi Mumbai 410208, MH, INDIA. Email- info@chemicea.com Mob- +91 9284897978

CERTIFICATE OF ANALYSIS

Analysis Date: Re-test Date:

Product Name: Alvimopan (2R, 3S, 4S)-Isomer

Identification:

 $Chemical\ Name:\ Glycine,\ N-[(2R)-2-[[(3S,4S)-4-(3-hydroxyphenyl)-3,4-dimethyl-1-piperidinyl] methyl]-1-oxo-3-dimethyl-1-piperidinyl] methyl-1-oxo-3-dimethyl-1-piperidinyl] methyl-1-oxo-3-dimet$

phenylpropyl]

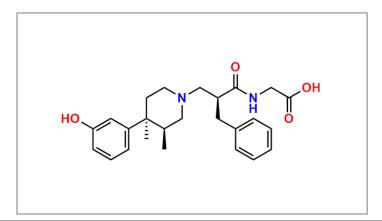
Synonyms : NA

CAS Number : 2280856-88-2

CAT Number : CP-A127031

Molecular Formula : C25H32N2O4

Molecular Weight : 424.54



Analytical Information:

Sr. No.	Test	Result
1)	Description	Solid
2)	Solubility	Soluble in Methanol/DMSO
3)	MASS By LCMS	Confirm to structure
4)	Purity By HPLC	>95%
5)	H1NMR	Confirm to structure

Prepared and Reviewed By

Piliped .

Ms Priyanka Salunkhe (Manager QC Analytical) **Approved By**

Jagare

Ms Rohini Gagare (QA Head)

Note: Product supplied by Chemicea are for R&D purpose only and not for human consumptions.