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## CERTIFICATE OF ANALYSIS

Analysis Date:

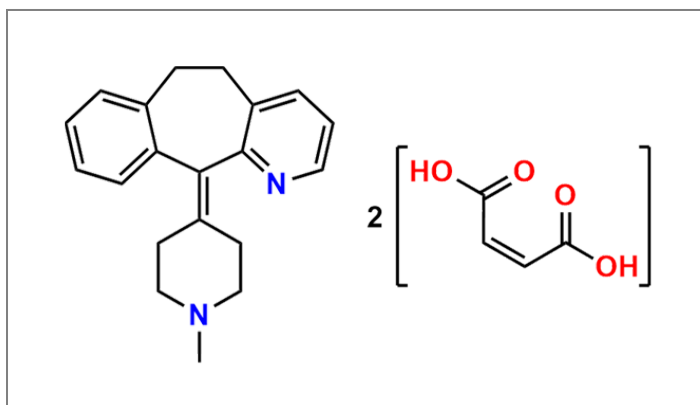
Re-test Date:

**Product Name: Azatadine Dimaleate**

### Identification:

Chemical Name: 11-(1-Methylpiperidin-4-ylidene)-6,11-dihydro-5H-benzo[5,6]cyclohepta[1,2-b]pyridine dimaleate

Synonyms : NA  
CAS Number : 3978-86-7  
CAT Number : CP-A253000  
Molecular Formula : C<sub>20</sub>H<sub>22</sub>N<sub>2</sub> : 2(C<sub>4</sub>H<sub>4</sub>O<sub>4</sub>)  
Molecular Weight : 290.41 : 2(116.07)



### Analytical Information:

Sr. No.	Test	Result
1)	Description	Solid
2)	Solubility	Soluble in Methanol/DMSO
3)	MASS By LCMS	Confirm to structure
4)	Purity By HPLC	>95%
5)	H1NMR	Confirm to structure



**Prepared and Reviewed By**

Ms Priyanka Salunkhe  
(Manager QC Analytical)

**Approved By**

Ms Rohini Gagare  
(QA Head)

Note: Product supplied by Chemicea are for R&D purpose only and not for human consumptions.