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### CERTIFICATE OF ANALYSIS

Analysis Date:

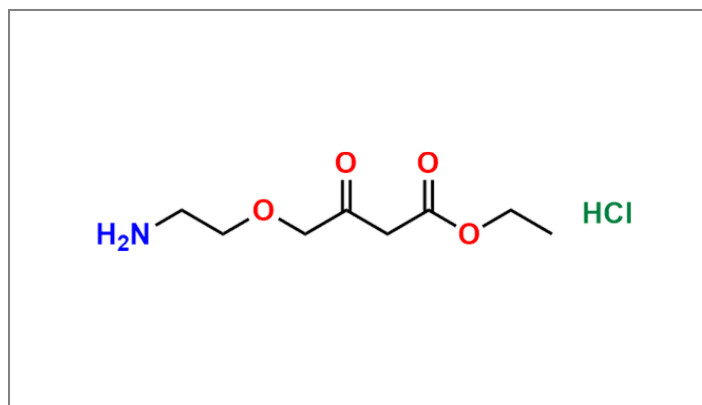
Re-test Date:

**Product Name: Amlodipine Impurity 91**

**Identification:**

Chemical Name: ethyl 4-(2-aminoethoxy)-3-oxobutanoate hydrogen chloride

Synonyms : NA  
CAS Number : 2840068-57-5  
CAT Number : CP-A5105  
Molecular Formula : C<sub>8</sub>H<sub>15</sub>NO<sub>4</sub> : HCl  
Molecular Weight : 189.21 : 36.46



**Analytical Information:**

Sr. No.	Test	Result
1)	Description	Solid
2)	Solubility	Soluble in Methanol/DMSO
3)	MASS By LCMS	Confirm to structure
4)	Purity By HPLC	>95%
5)	H1NMR	Confirm to structure



**Prepared and Reviewed By**

Ms Priyanka Salunkhe  
(Manager QC Analytical)

**Approved By**

Ms Rohini Gagare  
(QA Head)

Note: Product supplied by Chemicea are for R&D purpose only and not for human consumptions.