









Registered Address: Chemicea Pharmaceuticals Pvt Ltd, Platinum Springs, Unit No- A- 205&206 Second floor, Plot No: G-6, G-20 to G 24, Taloja- MIDC, Opp. Dena Bank Navi Mumbai 410208, MH, INDIA. Email- info@chemicea.com Mob- +91 9284897978

CERTIFICATE OF ANALYSIS

Analysis Date: Re-test Date:

Product Name: Amlodipine Impurity 83

Identification:

 $Chemical\ Name:\ 2H-1,4-Benzoxazine-5,7-dicarboxylic\ acid,\ 6-(2-chlorophenyl)-3,4-dihydro-8-methyl-,\ 5-ethyl\ 7-methyl-$

ester

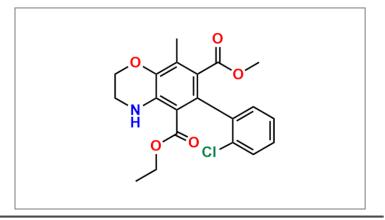
Synonyms : NA

CAS Number : 2802443-91-8

CAT Number : CP-A5108

Molecular Formula : C20H20CINO5

Molecular Weight : 389.83



Analytical Information:

| Sr. No. | Test | Result |
|---------|----------------|--------------------------|
| 1) | Description | Solid |
| 2) | Solubility | Soluble in Methanol/DMSO |
| 3) | MASS By LCMS | Confirm to structure |
| 4) | Purity By HPLC | >95% |
| 5) | H1NMR | Confirm to structure |



Prepared and Reviewed By

Pilosof.

Ms Priyanka Salunkhe (Manager QC Analytical)

Approved By

Gagare

Ms Rohini Gagare (QA Head)

Note: Product supplied by Chemicea are for R&D purpose only and not for human consumptions.