





HCI





Registered Address: Chemicea Pharmaceuticals Pvt Ltd, Platinum Springs, Unit No- A- 205&206 Second floor, Plot No: G-6, G-20 to G 24, Taloja- MIDC, Opp. Dena Bank

Navi Mumbai 410208, MH, INDIA. Email- info@chemicea.com Mob- +91 9284897978

CERTIFICATE OF ANALYSIS

Analysis Date: Re-test Date:

Product Name: Tramadol EP Impurity B

Identification:

Chemical Name: [2-(3-methoxyphenyl)cyclohex-1-en-1-yl]-N,N-dimethylmethanamine hydrochloride(as per EP)

Synonyms : Tramadol 1,2-Olefin

Hydrochloride (USP)

CAS Number : 66170-32-9

CAT Number : CP-T28002

Molecular Formula : C16H23NO : HCl

Molecular Weight : C16H23NO : 36.46

Storage Condition : Tightly closed, Inert atmosphere at 2 to 8° C

Shipping condition : All Products are stable to be shipped at room temperature, if specific condition required it is

mention in the COA

Analytical Information:

Sr. No.	Test	Result
1)	Description	Solid
2)	Solubility	Soluble in Methanol/DMSO
3)	MASS By LCMS	Confirm to structure
4)	Purity By HPLC	>95%
5)	1HNMR	Confirm to structure



Prepared and Reviewed By

200

Ms Priyanka Salunkhe (Quality Control) **Approved By**



Ms Rohini Gagare (Quality Assurance)

Note: Product supplied by Chemicea are for R&D purpose only and not for human consumptions.