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CERTIFICATE OF ANALYSIS

Analysis Date:

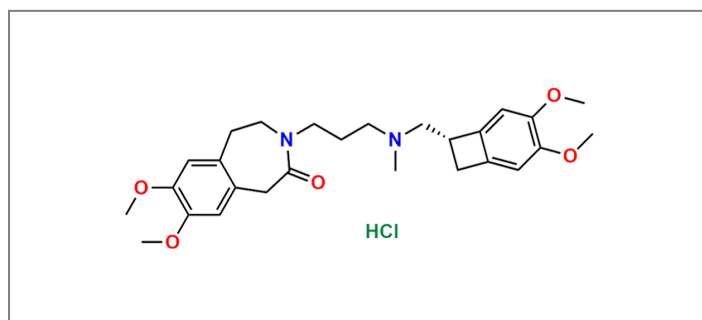
Re-test Date:

Product Name: Ivabradine Hydrochloride (In House Standard)

Identification:

Chemical Name: (S)-3-(3-(((4,5-Dimethoxy-1,2-dihydrocyclobutabenzen-1-yl)methyl)(methyl)amino)propyl)-7,8-dimethoxy-4,5-dihydro-1Hbenzo[d]azepin-2(3H)-one hydrochloride

Synonyms : NA
CAS Number : 148849-67-6
CAT Number : CP-I11063
Molecular Formula : C₂₇H₃₆N₂O₅ : HCl
Molecular Weight : 468.59 : 36.46



Storage Condition : Tightly closed, Inert atmosphere at 2 to 8° C

Shipping condition : All Products are stable to be shipped at room temperature, if specific condition required it is mention in the COA

Analytical Information:

Sr. No.	Test	Result
1)	Description	Solid
2)	Solubility	Soluble in Methanol/DMSO
3)	MASS By LCMS	Confirm to structure
4)	Purity By HPLC	>98%
5)	H1NMR	Confirm to structure
6)	Weight loss by TGA	-
7)	Potency by TGA	-



Prepared and Reviewed By



Ms Priyanka Salunkhe
(Manager QC Analytical)

Approved By



Ms Rohini Gagare
(QA Head)

Note: Product supplied by Chemicea are for R&D purpose only and not for human consumptions.