









Registered Address: Chemicea Pharmaceuticals Pvt Ltd, Platinum Springs,

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CERTIFICATE OF ANALYSIS

Analysis Date: Sep 2023 Re-test Date: Aug 2026

Product Name: Varenicline Impurity 18

Identification:

Chemical Name: 2,3-Dihydroxy-4-oxo-4-(6,7,9,10-tetrahydro-8H-6,10-methanoazepino[4,5-g]quinoxalin-8-yl)butanoic

acid

Synonyms : Varenicline Tartrate Tetramide

Impurity

CAS Number : 2306217-15-0

CAT Number : CP-V8010

Molecular Formula : C17H17N3O5

Molecular Weight : 343.33

Batch Number : CHEM-VAR-08

Storage Condition : Tightly closed, Inert atmosphere at 2 to 8° C

Shipping condition : All Products are stable to be shipped at room temperature, if specific condition required it is

mention in the COA

Analytical Information:

Sr. No.	Test	Result
1)	Description	Off White Hygroscopic Solid
2)	Solubility	Soluble in Methanol/DMSO
3)	MASS By LCMS	Confirm to structure
4)	Purity By HPLC	94.20%
5)	1HNMR	Confirm to structure



Prepared and Reviewed By

2000

Ms Priyanka Salunkhe (Manager QC Analytical) **Approved By**



Ms Rohini Gagare (QA Head)

Note: Product supplied by Chemicea are for R&D purpose only and not for human consumptions.