

Registered Address: Chemicea Pharmaceuticals Pvt Ltd, Platinum Springs,
Unit No- A- 205&206 Second floor, Plot No: G-6, G-20 to G 24, Taloja- MIDC, Opp. Dena Bank
Navi Mumbai 410208, MH, INDIA. Email- info@chemicea.com Mob- +91 9284897978

CERTIFICATE OF ANALYSIS

Analysis Date: Dec 2024

Re-test Date: Nov 2027

Product Name: Varenicline Impurity 3

Identification:

Chemical Name: 1,5,6,7,8,9-Hexahydro-5,9-methanoimidazo[4',5':4,5]benzo[1,2-d]azepine

Synonyms : Five-membered Varenicline impurity

CAS Number : 357424-12-5

CAT Number : CP-V8003

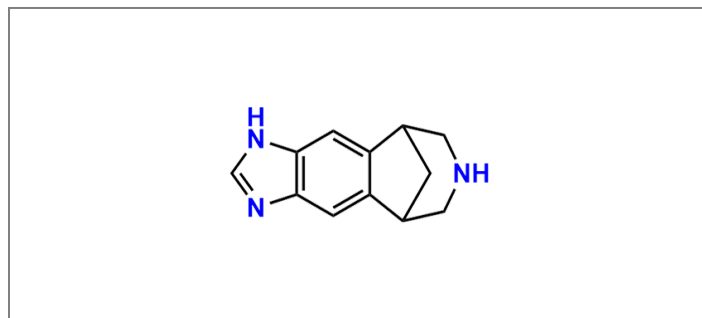
Molecular Formula : C₁₂H₁₃N₃

Molecular Weight : 199.26

Batch Number : CP-VAR-03-1224

Storage Condition : Tightly closed, Inert atmosphere at 2 to 8° C

Shipping condition : All Products are stable to be shipped at room temperature, if specific condition required it is mention in the COA



Analytical Information:

Sr. No.	Test	Result
1)	Description	Light Brown Hyroscopic Solid
2)	Solubility	Soluble in Methanol/DMSO
3)	MASS By LCMS	Confirm to Structure
4)	Purity By HPLC	96.52%
5)	H1NMR	Confirm to Structure
6)	13CNMR	Confirm to Structure
7)	IR	Confirm to Structure



Prepared and Reviewed By

Ms Priyanka Salunkhe
(Manager QC Analytical)

Approved By

Ms Rohini Gagare
(QA Head)

Note: Product supplied by Chemicea are for R&D purpose only and not for human consumptions.