CHEMICEA



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CERTIFICATE OF ANALYSIS

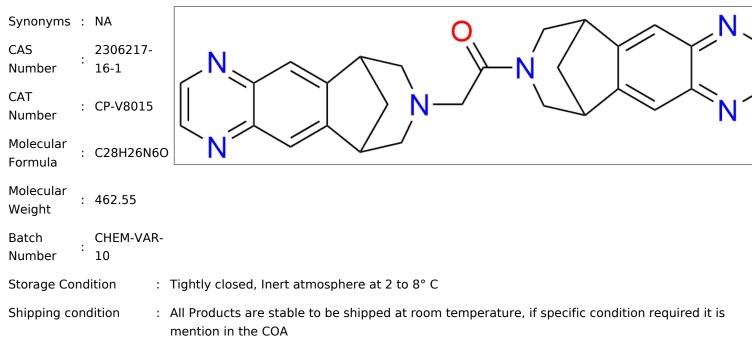
Analysis Date: Sep 2023

Re-test Date: Aug 2026

Product Name: Varenicline Impurity 37

Identification:

Chemical Name: 1,2-bis(6,7,9,10-tetrahydro-6,10-methano-8H-pyrazino[2,3-h][3]benzazepine-8-yl)ethanone



Analytical Information:

Sr. No.	Test	Result
1)	Description	Off White Solid
2)	Solubility	Soluble in Methanol/DMSO
3)	MASS By LCMS	Confirm to structure
4)	Purity By HPLC	97.98%
5)	H1NMR	Confirm to structure
6)	13CNMR	Confirm to structure

Prepared and Reviewed By

Approved By





Ms Priyanka Salunkhe (Manager QC Analytical)

Ms Rohini Gagare (QA Head)

Note: Product supplied by Chemicea are for R&D purpose only and not for human consumptions.