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CERTIFICATE OF ANALYSIS

Analysis Date:

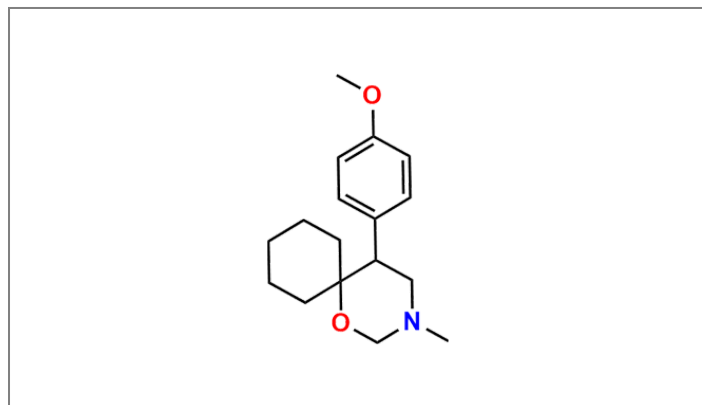
Re-test Date:

Product Name: Venlafaxine EP Impurity E

Identification:

Chemical Name: (5RS)-5-(4-Methoxyphenyl)-3-methyl-1-oxa-3-azaspiro[5.5]undecane

Synonyms : NA
CAS Number : 93413-70-8
CAT Number : CP-V2005
Molecular Formula : C₁₇H₂₅NO₂
Molecular Weight : 275.39



Analytical Information:

Sr. No.	Test	Result
1)	Description	Solid
2)	Solubility	Soluble in Methanol/DMSO
3)	MASS By LCMS	Confirm to structure
4)	Purity By HPLC	>95%
5)	H1NMR	Confirm to structure



Prepared and Reviewed By

Ms Priyanka Salunkhe
(Manager QC Analytical)

Approved By

Ms Rohini Gagare
(QA Head)

Note: Product supplied by Chemicea are for R&D purpose only and not for human consumptions.