Registered Address: Chemicea Pharmaceuticals Pvt Ltd, Platinum Springs,
Unit No- A- 205&206 Second floor, Plot No: G-6, G-20 to G 24, Taloja- MIDC, Opp. Dena Bank
Navi Mumbai 410208, MH, INDIA. Email- info@chemicea.com Mob- +91 9284897978

CERTIFICATE OF ANALYSIS

Analysis Date: Re-test Date:

Product Name: Venlafaxine EP Impurity E

Identification:

Chemical Name: (5RS)-5-(4-Methoxyphenyl)-3-methyl-1-oxa-3-azaspiro[5.5]undecane (as per EP)

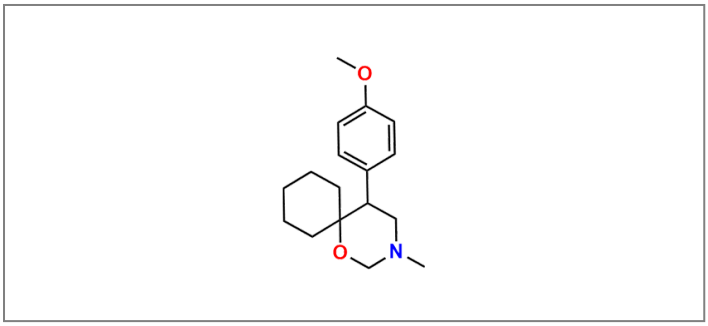
Synonyms : NA

CAS Number : 93413-70-8

CAT Number : CP-V2005

Molecular Formula : C17H25NO2

Molecular Weight : 275.39



Storage Condition : Tightly closed, Inert atmosphere at 2 to 8° C

Shipping condition : All Products are stable to be shipped at room temperature, if specific condition required it is mention in the COA

Analytical Information:

Sr. No.	Test	Result
1)	Description	Solid
2)	Solubility	Soluble in Methanol/DMSO
3)	Mass Spectrometry	Confirm to structure
4)	Purity By HPLC	>95%
5)	1HNMR	Confirm to structure
6)	Weight loss by TGA	-
7)	Potency	-

Prepared and Reviewed By

Mr. Shubham Bondre
(Quality Control)

Approved By

Mr. Abhijit Kale
(Quality Assurance)

Note: Product supplied by Chemicea are for R&D purpose only and not for human consumptions.