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## **CERTIFICATE OF ANALYSIS**

Analysis Date: Jul 2024

Re-test Date: Jun 2027

## Product Name: Venlafaxine EP Impurity F

## Identification:

Chemical Name: 2-(Cyclohex-1-en-1-yl)-2-(4-methoxyphenyl)-N,N-dimethylethan-1-amine

Synonyms	: NA	
CAS Number	: 93413-57-1	
CAT Number	: CP-V2006	
Molecular Formula	: C17H25NO	
Molecular Weight	: 259.39	
Batch Number	: CP-VEN-F-0724	
Storage Condition	: Tightly closed, Inert atmosphere at 2 to 8° C	
Shipping condition	: All Products are stable to be shipped at room temperature, if specific condition required it is mention in the COA	

## **Analytical Information:**

Sr. No.	Test	Result
1)	Description	White Solid
2)	Solubility	Soluble in Methanol/DMSO
3)	MASS By LCMS	Confirm to structure
4)	Purity By HPLC	97.65%
5)	H1NMR	Confirm to structure
6)	13CNMR	Confirm to structure
7)	Weight loss by TGA	0.04%
8)	Potency by TGA	97.61%





Ms Priyanka Salunkhe (Manager QC Analytical) Approved By

Ms Rohini Gagare (QA Head)

Note: Product supplied by Chemicea are for R&D purpose only and not for human consumptions.