Registered Address: Chemicea Pharmaceuticals Pvt Ltd, Platinum Springs,
Unit No- A- 205&206 Second floor, Plot No: G-6, G-20 to G 24, Taloja- MIDC, Opp. Dena Bank
Navi Mumbai 410208, MH, INDIA. Email- info@chemicea.com Mob- +91 9284897978

CERTIFICATE OF ANALYSIS

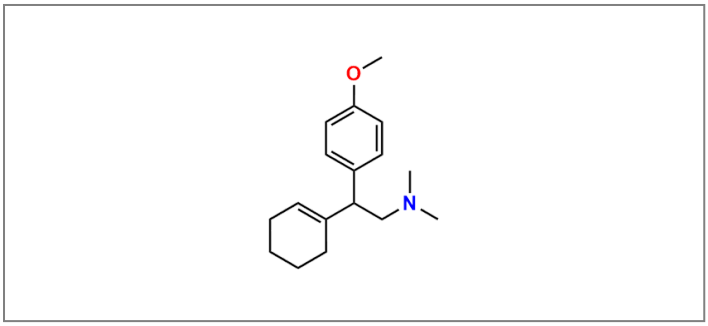
Analysis Date: Dec 2025 Re-test Date: Nov 2028

Product Name: Venlafaxine EP Impurity F

Identification:

Chemical Name: (2RS)-2-(cyclohex-1-enyl)-2-(4-methoxyphenyl)-N,N-dimethylethanamine (as per EP)

Synonyms	:	Deoxyvenlafaxine-1-ene (USP)
CAS Number	:	93413-57-1
CAT Number	:	CP-V2006
Molecular Formula	:	C17H25NO
Molecular Weight	:	259.39
Batch Number	:	CP-VEN-F-0724
Storage Condition	:	Tightly closed, Inert atmosphere at 2 to 8° C
Shipping condition	:	All Products are stable to be shipped at room temperature, if specific condition required it is mention in the COA



Analytical Information:

Sr. No.	Test	Result
1)	Description	White Solid
2)	Solubility	Soluble in Methanol/DMSO
3)	MASS By LCMS	Confirm to structure
4)	Purity By HPLC	97.60%
5)	1HNMR	Confirm to structure
6)	13CNMR	Confirm to Structure
7)	IR	Confirm to Structure

Prepared and Reviewed By
Ms Priyanka Salunkhe
(Quality Control)

Approved By
Ms Rohini Gagare
(Quality Assurance)

Note: Product supplied by Chemicea are for R&D purpose only and not for human consumptions.