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## CERTIFICATE OF ANALYSIS

Analysis Date:

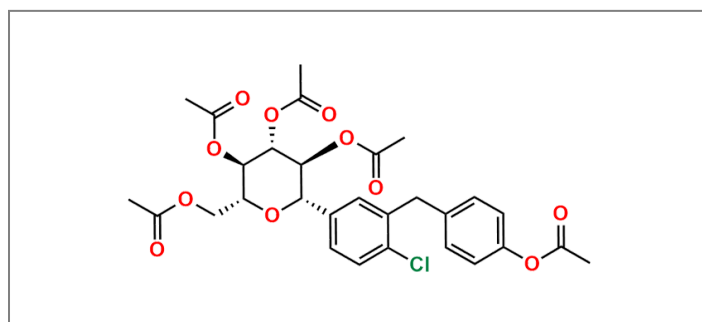
Re-test Date:

**Product Name: ent-Empagliflozin Impurity 15**

### Identification:

Chemical Name: (2S,3S,4R,5R,6R)-2-(3-(4-acetoxybenzyl)-4-chlorophenyl)-6-(acetoxymethyl)tetrahydro-2H-pyran-3,4,5-triyl triacetate

Synonyms : NA  
CAS Number : NA  
CAT Number : CP-E7094  
Molecular Formula : C<sub>29</sub>H<sub>31</sub>ClO<sub>11</sub>  
Molecular Weight : 591.01



### Analytical Information:

Sr. No.	Test	Result
1)	Description	Solid
2)	Solubility	Soluble in Methanol/DMSO
3)	MASS By LCMS	Confirm to structure
4)	Purity By HPLC	>95%
5)	H1NMR	Confirm to structure



### Prepared and Reviewed By

Ms Priyanka Salunkhe  
(Manager QC Analytical)

### Approved By

Ms Rohini Gagare  
(QA Head)

Note: Product supplied by Chemicea are for R&D purpose only and not for human consumptions.