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CERTIFICATE OF ANALYSIS

Analysis Date:

Re-test Date:

Product Name: 2,3-Dehydro Darifenacin

Identification:

Chemical Name: (S)-2-(1-(2-(Benzofuran-5-yl)ethyl)pyrrolidin-3-yl)-2,2-diphenylacetamide Hydrobromide

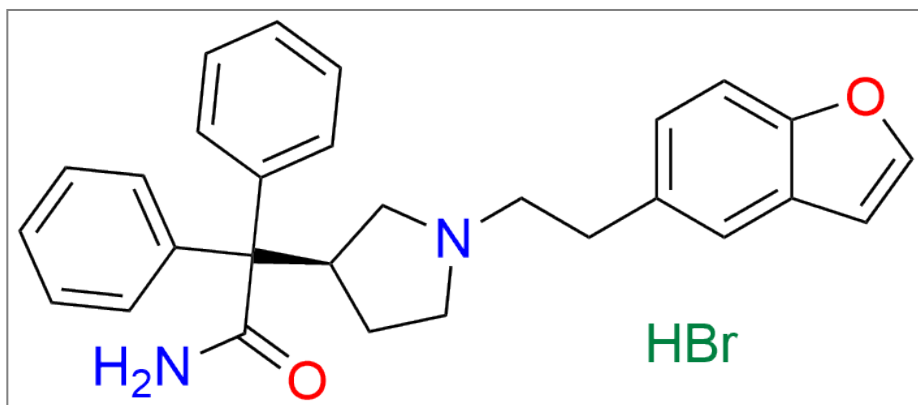
Synonyms : Darifenacin Dehydro
Impurity

CAS Number : 943034-52-4

CAT Number : CP-D11007

Molecular
Formula : C₂₈H₂₉BrN₂O₂

Molecular
Weight : 424.5



Analytical Information:

Sr. No.	Test	Result
1)	Description	Solid
2)	Solubility	Soluble in Methanol/DMSO
3)	MASS By LCMS	Confirm to structure
4)	Purity By HPLC	>98%
5)	H1NMR	Confirm to structure



Prepared and Reviewed By

Ms Priyanka Salunkhe
(Manager QC Analytical)

Approved By

Ms Rohini Gagare
(QA Head)

Note: Product supplied by Chemicea are for R&D purpose only and not for human consumptions.