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## CERTIFICATE OF ANALYSIS

Analysis Date: Oct 2025

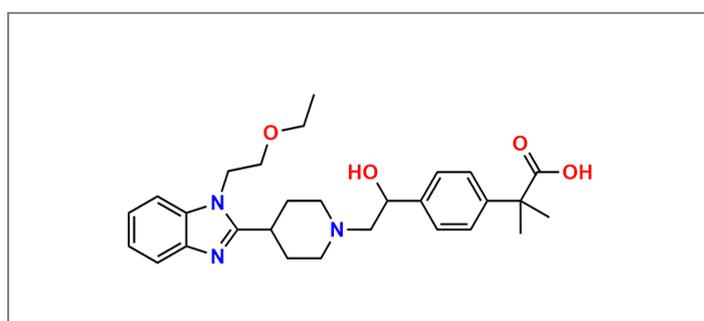
Re-test Date: Sep 2028

**Product Name: 1'-Hydroxy Bilastine**

### Identification:

Chemical Name: 2-(4-(2-(4-(1-(2-Ethoxyethyl)-1H-benzo[d]imidazol-2-yl)piperidin-1-yl)-1-hydroxyethyl)phenyl)-2-methylpropanoic acid

Synonyms : NA  
CAS Number : 1638785-23-5  
CAT Number : CP-B13002  
Molecular Formula : C<sub>28</sub>H<sub>37</sub>N<sub>3</sub>O<sub>4</sub>  
Molecular Weight : 479.61  
Batch Number : CP-BIL-HYD-0924  
Storage Condition : Tightly closed, Inert atmosphere at 2 to 8° C  
Shipping condition : All Products are stable to be shipped at room temperature, if specific condition required it is mention in the COA



### Analytical Information:

Sr. No.	Test	Result
1)	Description	Light Brown Solid
2)	Solubility	Soluble in Methanol/DMSO
3)	MASS By LCMS	Confirm to structure
4)		94.10%
5)	<sup>1</sup> H NMR	Confirm to structure
6)	<sup>13</sup> C NMR	Confirm to Structure
7)	IR	Confirm to Structure



**Prepared and Reviewed By**



Ms Priyanka Salunkhe  
(Quality Control)

**Approved By**



Ms Rohini Gagare  
(Quality Assurance)

Note: Product supplied by Chemicea are for R&D purpose only and not for human consumptions.