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## CERTIFICATE OF ANALYSIS

Analysis Date:

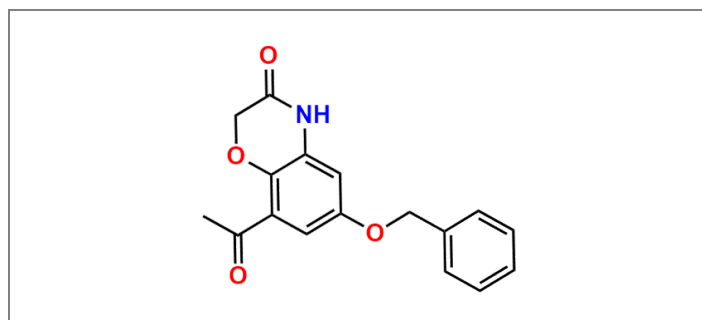
Re-test Date:

**Product Name: Olodaterol Impurity 5**

### Identification:

Chemical Name: 8-acetyl-6-(benzyloxy)-2H-benzo[b][1,4]oxazin-3(4H)-one

Synonyms : NA  
CAS Number : 869478-09-1  
CAT Number : CP-O19011  
Molecular Formula : C17H15NO4  
Molecular Weight : 297.31



### Analytical Information:

Sr. No.	Test	Result
1)	Description	Solid
2)	Solubility	Soluble in Methanol/DMSO
3)	MASS By LCMS	Confirm to structure
4)	Purity By HPLC	>95%
5)	H1NMR	Confirm to structure



### Prepared and Reviewed By



Ms Priyanka Salunkhe  
(Manager QC Analytical)

### Approved By



Ms Rohini Gagare  
(QA Head)

Note: Product supplied by Chemicea are for R&D purpose only and not for human consumptions.