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CERTIFICATE OF ANALYSIS

Analysis Date: Jun 2023

Re-test Date: May 2026

Product Name: Venlafaxine EP Impurity C

Identification:

Chemical Name: 1-[(1R)-2-amino-1-(4-methoxyphenyl)ethyl]cyclohexanol hydrochloride (as per EP)

Synonyms : N,N-Didesmethyl Venlafaxine
Hydrochloride

CAS Number : 130198-05-9

CAT Number : CP-V2003

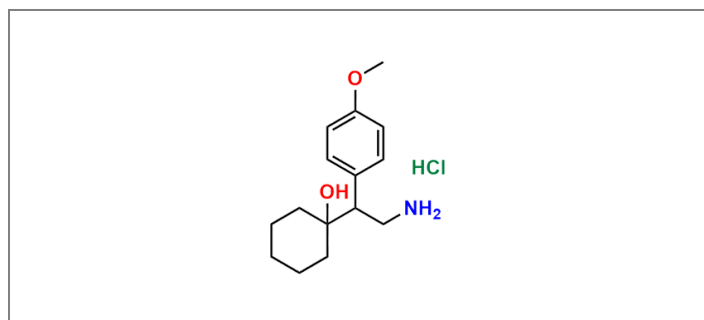
Molecular Formula : C₁₅H₂₃NO₂ : HCl

Molecular Weight : 249.4 : 36.5

Batch Number : CP-VEN-C-0623

Storage Condition : Tightly closed, Inert atmosphere at 2 to 8° C

Shipping condition : All Products are stable to be shipped at room temperature, if specific condition required it is mention in the COA



Analytical Information:

Sr. No.	Test	Result
1)	Description	White to Off White Solid
2)	Solubility	Soluble in Methanol/DMSO
3)	MASS By LCMS	Confirm to structure
4)	Purity By HPLC	99.26%
5)	H1NMR	Confirm to structure
6)	13CNMR	Confirm to structure



Prepared and Reviewed By

Ms Priyanka Salunkhe
(Manager QC Analytical)

Approved By

Ms Rohini Gagare
(QA Head)

Note: Product supplied by Chemicea are for R&D purpose only and not for human consumptions.