Registered Address: Chemicea Pharmaceuticals Pvt Ltd, Platinum Springs,
Unit No- A- 205&206 Second floor, Plot No: G-6, G-20 to G 24, Taloja- MIDC, Opp. Dena Bank
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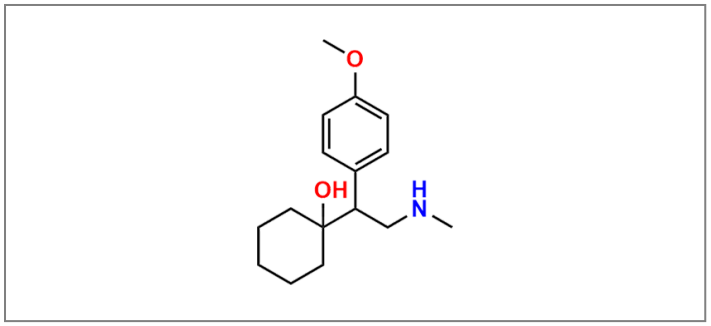
# CERTIFICATE OF ANALYSIS

Analysis Date: Oct 2026 Re-test Date: Sep 2029

**Product Name: Venlafaxine EP Impurity D**

**Identification:**

Chemical Name: 1-[(1RS)-1-(4-Methoxyphenyl)-2-(methylamino)ethyl]cyclohexanol (as per EP)




| | | |
|---|---|---|
| Synonyms | : | Venlafaxine USP Related Compound A ; N-Desmethyl Venlafaxine |
| CAS Number | : | 149289-30-5 |
| CAT Number | : | CP-V2004 |
| Molecular Formula | : | C16H25NO2 |
| Molecular Weight | : | 263.38 |
| Batch Number | : | CP-VEN-D-1026 |
| Storage Condition | : | Tightly closed, Inert atmosphere at 2 to 8° C |
| Shipping condition | : | All Products are stable to be shipped at room temperature, if specific condition required it is mention in the COA |

**Analytical Information:**

| Sr. No. | Test | Result |
|---|---|---|
| 1) | Description | Off White to Pale Yellow Solid |
| 2) | Solubility | Soluble in Methanol/DMSO |
| 3) | Mass Spectrometry | Confirm to structure |
| 4) | Purity By HPLC | 96.81% |
| 5) | 1HNMR | Confirm to structure |

**Prepared and Reviewed By**

Mr. Shubham Bondre
(Quality Control)

**Approved By**

Mr. Abhijit Kale
(Quality Assurance)

Note: Product supplied by Chemicea are for R&D purpose only and not for human consumptions.