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## CERTIFICATE OF ANALYSIS

Analysis Date: Dec 2024

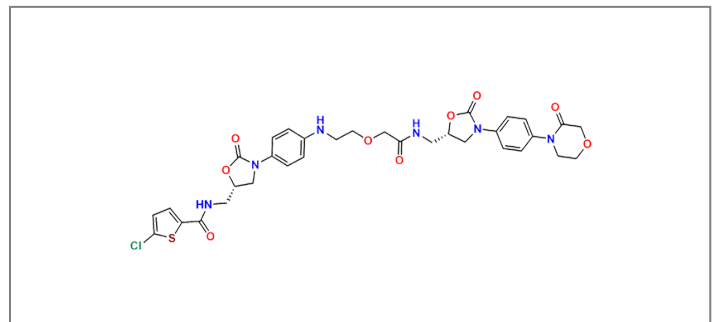
Re-test Date: Nov 2027

**Product Name: Rivaroxaban Dimer Impurity 1**

### Identification:

Chemical Name: 5-Chloro-N((((S)-2-oxo-3-(4-((2-(2-oxo-2-(((S)-2-oxo-3-(4-(3-oxomorpholino)phenyl)oxazolidin-5-yl) methyl)amino)ethoxy)ethyl)amino)phenyl)oxazolidin-5-yl) methyl)thiophene-2-carboxamide

Synonyms : NA  
CAS Number : NA  
CAT Number : CP-R17155  
Molecular Formula : C33H35ClN6O9S  
Molecular Weight : 727.19  
Batch Number : CP-RIV-DIM1-1224  
Storage Condition : Tightly closed, Inert atmosphere at 2 to 8° C  
Shipping condition : All Products are stable to be shipped at room temperature, if specific condition required it is mention in the COA



### Analytical Information:

Sr. No.	Test	Result
1)	Description	Off White Solid
2)	Solubility	Soluble in Methanol / DMSO
3)	MASS By LCMS	Confirm to Structure
4)	Purity By HPLC	95.20%
5)	H1NMR	Confirm to structure
6)	IR	Confirm to Structure
7)	Weight loss by TGA	0.071%
8)	Potency by TGA	95.12%



Prepared and Reviewed By

Ms Priyanka Salunkhe  
(Manager QC Analytical)

Approved By

Ms Rohini Gagare  
(QA Head)

Note: Product supplied by Chemicea are for R&D purpose only and not for human consumptions.