Registered Address: Chemicea Pharmaceuticals Pvt Ltd, Platinum Springs,
Unit No- A- 205&206 Second floor, Plot No: G-6, G-20 to G 24, Taloja- MIDC, Opp. Dena Bank
Navi Mumbai 410208, MH, INDIA. Email- info@chemicea.com Mob- +91 9284897978

CERTIFICATE OF ANALYSIS

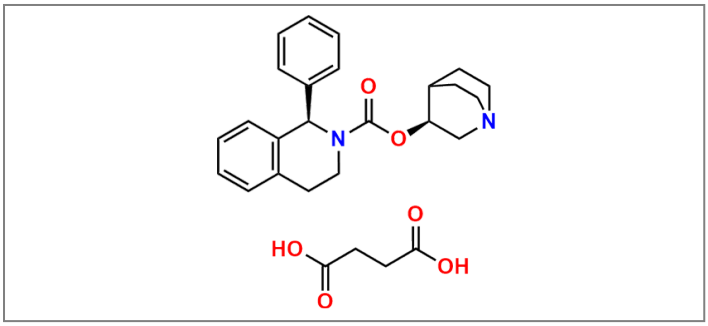
Analysis Date: Re-test Date:

Product Name: Solifenacin EP Impurity F (Succinate Salt)

Identification:

Chemical Name: (3S)-1-Azabicyclo[2.2.2]oct-3-yl (1R)-1-phenyl-3,4-dihydroisoquinoline-2(1H)-carboxylate Succinate Salt

Synonyms	:	NA
CAS Number	:	1262506-09-1
CAT Number	:	CP-S9053
Molecular Formula	:	C23H26N2O2 : C4H6O4
Molecular Weight	:	362.47 : 118.09



Storage Condition	:	Tightly closed, Inert atmosphere at 2 to 8° C
Shipping condition	:	All Products are stable to be shipped at room temperature, if specific condition required it is mention in the COA

Analytical Information:

Sr. No.	Test	Result
1)	Description	Solid
2)	Solubility	Soluble in Methanol/DMSO
3)	Mass Spectrometry	Confirm to structure
4)	Purity By HPLC	>95%
5)	1HNMR	Confirm to structure
6)	FT-IR	Confirm to Structure
7)	Weight loss by TGA	-
8)	Potency	-

Prepared and Reviewed By

Mr. Shubham Bondre
(Quality Control)

Approved By

Mr. Abhijit Kale
(Quality Assurance)

Note: Product supplied by Chemicea are for R&D purpose only and not for human consumptions.