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CERTIFICATE OF ANALYSIS

Analysis Date:

Re-test Date:

Product Name: Vildagliptin Impurity 60

Identification:

Chemical Name: 6,6',7,7',8,8a,8',8'a-octahydro-[3,3'-bipyrrolo[1,2-a]pyrazine]-1,1',4,4'-tetraone

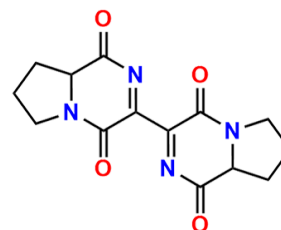
Synonyms : NA

CAS Number : NA

CAT Number : CP-V1125

Molecular Formula : C₁₄H₁₄N₄O₄

Molecular Weight : 302.29



Analytical Information:

Sr. No.	Test	Result
1)	Description	Solid
2)	Solubility	Soluble in Methanol/DMSO
3)	MASS By LCMS	Confirm to structure
4)	Purity By HPLC	>95%
5)	H1NMR	Confirm to structure



Prepared and Reviewed By



Ms Priyanka Salunkhe
(Manager QC Analytical)

Approved By



Ms Rohini Gagare
(QA Head)

Note: Product supplied by Chemicea are for R&D purpose only and not for human consumptions.