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CERTIFICATE OF ANALYSIS

Analysis Date:

Re-test Date:

Product Name: Edoxaban Impurity 100 Enantiomer (1R,3S,4R)

Identification:

Chemical Name: ethyl (1R,3S,4R)-4-azido-3-((tert-butoxycarbonyl)amino)cyclohexane-1-carboxylate

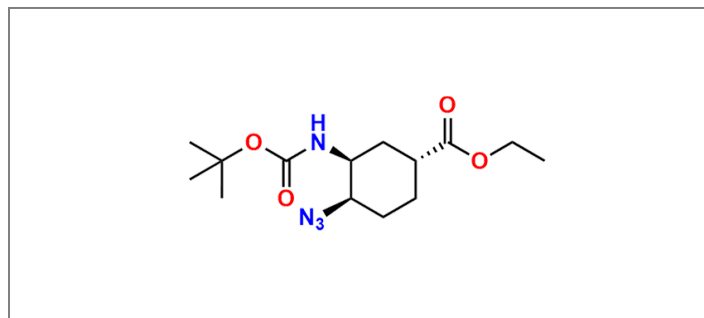
Synonyms : NA

CAS Number : 1210348-17-6

CAT Number : CP-E8104

Molecular Formula : C₁₄H₂₄N₄O₄

Molecular Weight : 312.37



Analytical Information:

Sr. No.	Test	Result
1)	Description	Solid
2)	Solubility	Soluble in Methanol/DMSO
3)	MASS By LCMS	Confirm to structure
4)	Purity By HPLC	>95%
5)	H1NMR	Confirm to structure



Prepared and Reviewed By

Ms Priyanka Salunkhe
(Manager QC Analytical)

Approved By

Ms Rohini Gagare
(QA Head)

Note: Product supplied by Chemicea are for R&D purpose only and not for human consumptions.