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## CERTIFICATE OF ANALYSIS

Analysis Date:

Re-test Date:

**Product Name: Glimepiride Impurity 11**

### Identification:

Chemical Name: trans-1-isocyanato-4-methyl-Cyclohexane

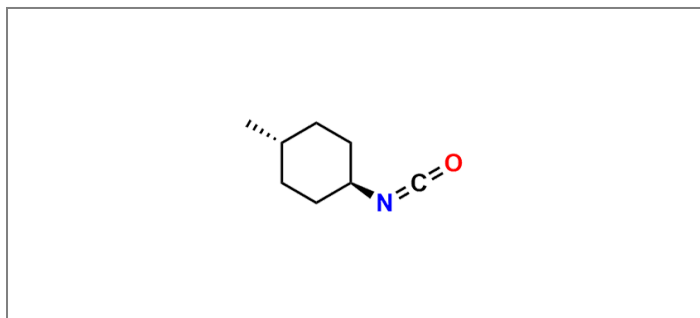
Synonyms : trans-4-Methylcyclohexyl  
Isocyanate

CAS Number : 32175-00-1

CAT Number : CP-G9025

Molecular Formula : C<sub>8</sub>H<sub>13</sub>NO

Molecular Weight : 139.2



### Analytical Information:

Sr. No.	Test	Result
1)	Description	Solid
2)	Solubility	Soluble in Methanol/DMSO
3)	MASS By LCMS	Confirm to structure
4)	Purity By HPLC	>95%
5)	H1NMR	Confirm to structure



**Prepared and Reviewed By**

Ms Priyanka Salunkhe  
(Manager QC Analytical)

**Approved By**

Ms Rohini Gagare  
(QA Head)

Note: Product supplied by Chemicea are for R&D purpose only and not for human consumptions.