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CERTIFICATE OF ANALYSIS

Analysis Date:

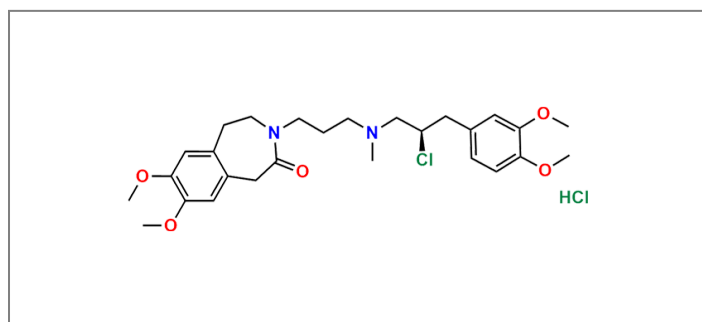
Re-test Date:

Product Name: Ivabradine Impurity 28

Identification:

Chemical Name: (R)-3-(3-((2-chloro-3-(3,4-dimethoxyphenyl)propyl)(methyl)amino)propyl)-7,8-dimethoxy-1,3,4,5-tetrahydro-2H-benzo[d]azepin-2-one, hydrochloride (1:1)

Synonyms : NA
CAS Number : NA
CAT Number : CP-I11069
Molecular Formula : C₂₇H₃₇ClN₂O₅ : HCl
Molecular Weight : 505.05 : 36.46



Analytical Information:

Sr. No.	Test	Result
1)	Description	Solid
2)	Solubility	Soluble in Methanol/DMSO
3)	MASS By LCMS	Confirm to structure
4)	Purity By HPLC	>95%
5)	H1NMR	Confirm to structure



Prepared and Reviewed By

Ms Priyanka Salunkhe
(Manager QC Analytical)

Approved By

Ms Rohini Gagare
(QA Head)

Note: Product supplied by Chemicea are for R&D purpose only and not for human consumptions.