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CERTIFICATE OF ANALYSIS

Analysis Date:

Re-test Date:

Product Name: Apixaban Impurity 16

Identification:

Chemical Name: Ethyl 1-(4-methoxyphenyl)-7amorpholin-4-yl-7-oxo6-[4-(2-oxopiperidin-1-yl)phenyl]-4,5-dihydro-3aHpyrazolo[3,4-c]pyridine-3-carboxylate

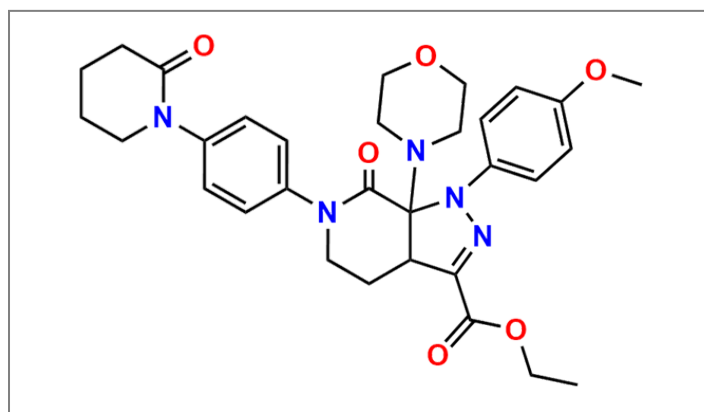
Synonyms : Apixaban Impurity 45

CAS Number : 1619934-76-7

CAT Number : CP-A3008

Molecular Formula : C₃₁H₃₇N₅O₆

Molecular Weight : 575.66



Analytical Information:

Sr. No.	Test	Result
1)	Description	Solid
2)	Solubility	Soluble in Methanol/DMSO
3)	MASS By LCMS	Confirm to structure
4)	Purity By HPLC	>95%
5)	H1NMR	Confirm to structure



Prepared and Reviewed By

Ms Priyanka Salunkhe
(Manager QC Analytical)

Approved By

Ms Rohini Gagare
(QA Head)

Note: Product supplied by Chemicea are for R&D purpose only and not for human consumptions.