Registered Address: Chemicea Pharmaceuticals Pvt Ltd, Platinum Springs,
Unit No- A- 205&206 Second floor, Plot No: G-6, G-20 to G 24, Taloja- MIDC, Opp. Dena Bank
Navi Mumbai 410208, MH, INDIA. Email- info@chemicea.com Mob- +91 9284897978

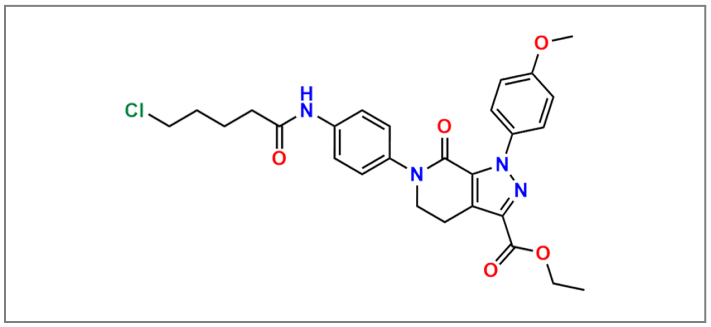
CERTIFICATE OF ANALYSIS

Analysis Date: Re-test Date:

Product Name: Apixaban impurity 20

Identification:

Chemical Name: Ethyl 6-(4-(5-chloropentanamido)phenyl)-1-(4-methoxyphenyl)-7-oxo-4,5,6,7-tetrahydro-1H-pyrazolo[3,4-c]pyridine-3-carboxylate



Synonyms	:	Apixaban USP Related Compound H
CAS Number	:	1421823-20-2
CAT Number	:	CP-A3020
Molecular Formula	:	C27H29ClN4O5
Molecular Weight	:	525
Storage Condition	:	Tightly closed, Inert atmosphere at 2 to 8° C
Shipping condition	:	All Products are stable to be shipped at room temperature, if specific condition required it is mention in the COA

Analytical Information:

Sr. No.	Test	Result
1)	Description	Pink Solid
2)	Solubility	Soluble in Methanol/DMSO/ACN:H2O(8:2)
3)	Mass Spectrometry	Confirm to structure
4)	Purity By HPLC	> 95%
5)	1HNMR	Confirm to structure

Prepared and Reviewed By

Mr. Shubham Bondre
(Quality Control)

Approved By

Mr. Abhijit Kale
(Quality Assurance)

Note: Product supplied by Chemicea are for R&D purpose only and not for human consumptions.