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CERTIFICATE OF ANALYSIS

Analysis Date:

Re-test Date:

Product Name: Apixaban Impurity 9

Identification:

Chemical Name: Ethyl 1-(4-methoxyphenyl)-7-oxo-6-(4-(2-oxopiperidin-1-yl)phenyl)-4,5,6,7-tetrahydro-1H-pyrazolo[3,4-c]pyridine-3-carboxylate

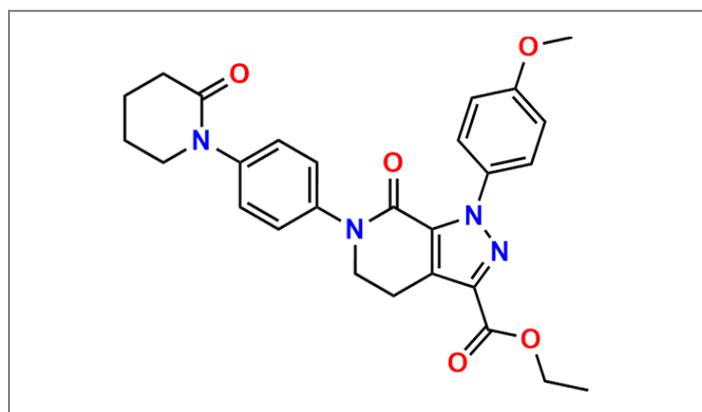
Synonyms : Apixaban Ethyl Ester Impurity

CAS Number : 503614-91-3

CAT Number : CP-A3006

Molecular Formula : C₂₇H₂₈N₄O₅

Molecular Weight : 488.54



Analytical Information:

| Sr. No. | Test | Result |
|---------|----------------|--------------------------|
| 1) | Description | Solid |
| 2) | Solubility | Soluble in Methanol/DMSO |
| 3) | MASS By LCMS | Confirm to structure |
| 4) | Purity By HPLC | >95% |
| 5) | H1NMR | Confirm to structure |



Prepared and Reviewed By

Ms Priyanka Salunkhe
(Manager QC Analytical)

Approved By

Ms Rohini Gagare
(QA Head)

Note: Product supplied by Chemicea are for R&D purpose only and not for human consumptions.