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Unit No- A- 205&206 Second floor, Plot No: G-6, G-20 to G 24, Taloja- MIDC, Opp. Dena Bank
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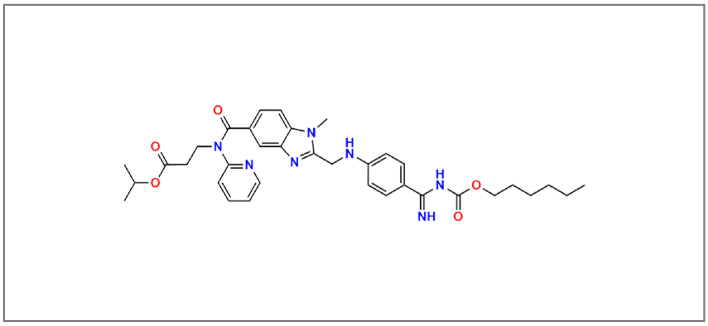
CERTIFICATE OF ANALYSIS

Analysis Date: Jul 2026 Re-test Date: Jun 2029

Product Name: Dabigatran Etexilate Isopropyl Ester Analog

Identification:

Chemical Name: isopropyl 3-(2-(((4-(N-((hexyloxy)carbonyl)carbamimidoyl)phenyl)amino)methyl)-1-methyl-N-(pyridin-2-yl)-1H-benzo[d]imidazole-5-carboxamido)propanoate



Synonyms	:	O-Desethyl O-Isopropyl Dabigatran Etexilate ; Dabigatran Etexilate EP Impurity G
CAS Number	:	1610758-19-4
CAT Number	:	CP-D5019
Molecular Formula	:	C35H43N7O5
Molecular Weight	:	641.8
Batch Number	:	CP-DAB-EIA-0726
Storage Condition	:	Tightly closed, Inert atmosphere at 2 to 8° C
Shipping condition	:	All Products are stable to be shipped at room temperature, if specific condition required it is mention in the COA

Analytical Information:

Sr. No.	Test	Result
1)	Description	Off White Solid
2)	Solubility	Soluble in Methanol/DMSO
3)	Mass Spectrometry	Confirm to structure
4)	Purity By HPLC	94.77%
5)	1HNMR	Confirm to structure
6)	13CNMR	Confirm to Structure
7)	FT-IR	Confirm to Structure
8)	Weight loss by TGA	0.114%
9)	Potency	94.66%

Prepared and Reviewed By



Mr. Shubham Bondre
(Quality Control)

Approved By



Mr. Abhijit Kale
(Quality Assurance)

Note: Product supplied by Chemicea are for R&D purpose only and not for human consumptions.