

Registered Address: Chemicea Pharmaceuticals Pvt Ltd, Platinum Springs,
Unit No- A- 205&206 Second floor, Plot No: G-6, G-20 to G 24, Taloja- MIDC, Opp. Dena Bank
Navi Mumbai 410208, MH, INDIA. Email- info@chemicea.com Mob- +91 9284897978

CERTIFICATE OF ANALYSIS

Analysis Date: Mar 2026

Re-test Date: Feb 2028

Product Name: Formoterol EP Impurity D

Identification:

Chemical Name: N-[2-Hydroxy-5-[1-hydroxy-2-[methyl[2-(4-methoxyphenyl)-1-methylethyl]amino]ethyl]phenyl]formamide

Synonyms : Formoterol USP Related
Compound D

CAS Number : 1795133-96-8

CAT Number : CP-F42004

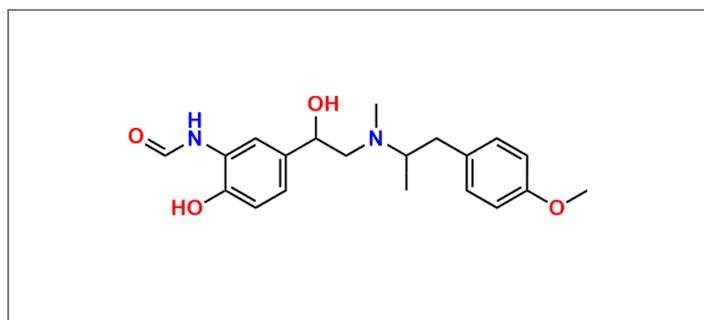
Molecular Formula : C₂₀H₂₆N₂O₄

Molecular Weight : 358.4

Batch Number : CP-FOR-D-0326

Storage Condition : Tightly closed, Inert atmosphere at 2 to 8° C

Shipping condition : All Products are stable to be shipped at room temperature, if specific condition required it is mention in the COA



Analytical Information:

Sr. No.	Test	Result
1)	Description	Light Brown Solid
2)	Solubility	Soluble in Methanol/DMSO
3)	MASS By LCMS	Confirm to structure
4)	Purity By HPLC	92.55%
5)	¹ H NMR	Confirm to structure
6)	¹³ C NMR	Confirm to Structure
7)	IR	Confirm to Structure
8)	Weight loss by TGA	1.751%
9)	Potency by TGA	90.93%



Prepared and Reviewed By



Ms Priyanka Salunkhe
(Quality Control)

Approved By



Ms Rohini Gagare
(Quality Assurance)

Note: Product supplied by Chemicea are for R&D purpose only and not for human consumptions.