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# **CERTIFICATE OF ANALYSIS**

Analysis Date: Jul 2024

Re-test Date: Jun 2027

## Product Name: Rivaroxaban Impurity 14

### Identification:

Chemical Name: 4-(2-aminophenyl)morpholin-3-one Hydrochloride

Synonyms	: NA	
CAS Number	: 1082588-73-5	
CAT Number	: CP-R17028	
Molecular Formula	: C10H12N2O2	NH <sub>2</sub> O
Molecular Weight	: 192.22	
Batch Number	: CP-RIV-14-0724	
Storage Condition	: Tightly closed, Inert atmosphere at 2 to 8° C	
Shipping condition	: All Products are stable to be shipped at room temperature, if specific condition required it is mention in the COA	

#### **Analytical Information:**

Sr. No.	Test	Result
1)	Description	Brown Solid
2)	Solubility	Soluble in Methanol/DMSO
3)	MASS By LCMS	Confirm to structure
4)	Purity By HPLC	97.82%
5)	H1NMR	Confirm to structure
6)	13CNMR	Confirm to structure



**Prepared and Reviewed By** 

Ms Priyanka Salunkhe (Manager QC Analytical) **Approved By** 

Ms Rohini Gagare (QA Head)

Note: Product supplied by Chemicea are for R&D purpose only and not for human consumptions.

