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## CERTIFICATE OF ANALYSIS

Analysis Date:

Re-test Date:

**Product Name: Ipratropium EP Impurity E**

### Identification:

Chemical Name: (1R,3r,5S)-8-(1-methylethyl)-8-azabicyclo[3.2.1]oct-3-yl (2RS)-3-hydroxy-2-phenylpropanoate

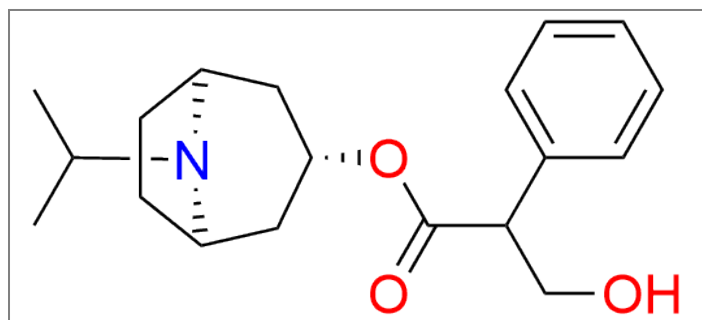
Synonyms : N-Isopropyl Noratropine

CAS Number : 22235-81-0

CAT Number : CP-I4005

Molecular Formula : C<sub>19</sub>H<sub>27</sub>NO<sub>3</sub>

Molecular Weight : 317.43



### Analytical Information:

Sr. No.	Test	Result
1)	Description	Solid
2)	Solubility	Soluble in Methanol/DMSO
3)	MASS By LCMS	Confirm to structure
4)	Purity By HPLC	>95%
5)	H1NMR	Confirm to structure



**Prepared and Reviewed By**



Ms Priyanka Salunkhe  
(Manager QC Analytical)

**Approved By**



Ms Rohini Gagare  
(QA Head)

Note: Product supplied by Chemicea are for R&D purpose only and not for human consumptions.