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## CERTIFICATE OF ANALYSIS

Analysis Date:

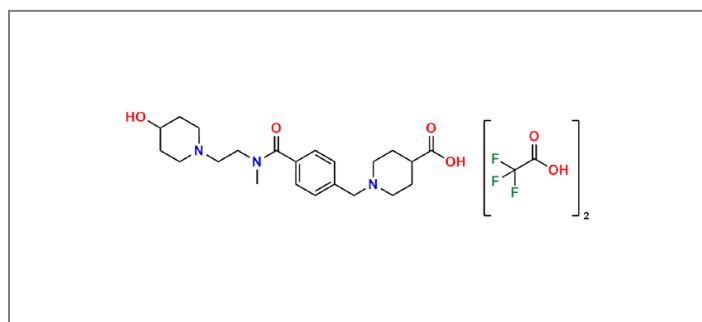
Re-test Date:

**Product Name: Revefenacin Impurity 16 (Ditrifluoroacetate)**

### Identification:

Chemical Name: 1-(4-((2-(4-hydroxypiperidin-1-yl)ethyl)(methyl)carbamoyl)benzyl)piperidine-4-carboxylic acid, 2,2,2-trifluoroacetic acid (1:2)

Synonyms : NA  
CAS Number : NA  
CAT Number : CP-R11034  
Molecular Formula : C<sub>22</sub>H<sub>33</sub>N<sub>3</sub>O<sub>4</sub> : 2(C<sub>2</sub>HF<sub>3</sub>O<sub>2</sub>)  
Molecular Weight : 403.53 : 2(114.02)



### Analytical Information:

Sr. No.	Test	Result
1)	Description	Solid
2)	Solubility	Soluble in Methanol/DMSO
3)	MASS By LCMS	Confirm to structure
4)	Purity By HPLC	>95%
5)	H1NMR	Confirm to structure



**Prepared and Reviewed By**



Ms Priyanka Salunkhe  
(Manager QC Analytical)

**Approved By**



Ms Rohini Gagare  
(QA Head)

Note: Product supplied by Chemicea are for R&D purpose only and not for human consumptions.