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## CERTIFICATE OF ANALYSIS

Analysis Date:

Re-test Date:

**Product Name: Risperidone Impurity 9**

### Identification:

Chemical Name: ethyl 4-(2,4-difluorobenzoyl)piperidine-1-carboxylate

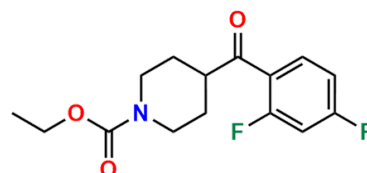
Synonyms : NA

CAS Number : 158697-68-8

CAT Number : CP-R15060

Molecular Formula : C<sub>15</sub>H<sub>17</sub>F<sub>2</sub>NO<sub>3</sub>

Molecular Weight : 297.3



### Analytical Information:

Sr. No.	Test	Result
1)	Description	Solid
2)	Solubility	Soluble in Methanol/DMSO
3)	MASS By LCMS	Confirm to structure
4)	Purity By HPLC	>95%
5)	H1NMR	Confirm to structure



### Prepared and Reviewed By



Ms Priyanka Salunkhe  
(Manager QC Analytical)

### Approved By



Ms Rohini Gagare  
(QA Head)

Note: Product supplied by Chemicea are for R&D purpose only and not for human consumptions.