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CERTIFICATE OF ANALYSIS

Analysis Date: Re-test Date:

Product Name: Roxithromycin Impurity 3

Identification:

Chemical Name: (3R,4S,5S,6R,7R,9R,11S,12R,13S,14R,E)-6-(((2S,3R,4S,6R)-4-(dimethylamino)-3-((2-methoxyethoxy)methoxy)-6-methyltetrahydro-2H-pyran-2-yl)oxy)-14-ethyl-7,12,13-trihydroxy-4-(((2R,4R,5S,6S)-5-hydroxy-4-methoxy-4,6-dimethyltetrahydro-2H-pyran-2-yl)oxy)-3-(hydroxymethyl)-10-(((2-methoxyethoxy)methoxy)imino)-5,7,9,11,13-pentamethyloxacyclotetradecan-2-one

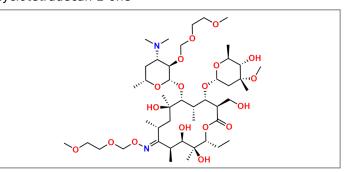
Synonyms : NA

CAS Number : NA

CAT Number : CP-R20023

Molecular Formula : C45H84N2O18

Molecular Weight : 941.16



Analytical Information:

Sr. No.	Test	Result
1)	Description	Solid
2)	Solubility	Soluble in Methanol/DMSO
3)	MASS By LCMS	Confirm to structure
4)	Purity By HPLC	>95%
5)	H1NMR	Confirm to structure



Prepared and Reviewed By

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Ms Priyanka Salunkhe (Manager QC Analytical) **Approved By**



Ms Rohini Gagare (QA Head)

Note: Product supplied by Chemicea are for R&D purpose only and not for human consumptions.