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CERTIFICATE OF ANALYSIS

Analysis Date:

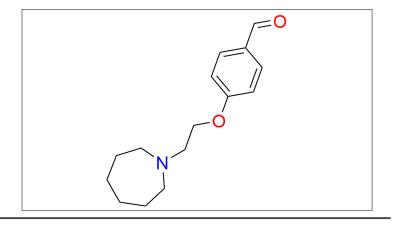
Re-test Date:

Product Name: Bazedoxifene Impurity 4

Identification:

Chemical Name: 4-(2-(Azepan-1-yl)ethoxy)benzaldehyde

Synonyms:NACAS Number:223251-09-0CAT Number:CP-B41002Molecular Formula:C15H21NO2Molecular Weight:247.34



Analytical Information:

Sr. No.	Test	Result
1)	Description	Solid
2)	Solubility	Soluble in Methanol/DMSO
3)	MASS By LCMS	Confirm to structure
4)	Purity By HPLC	>95%
5)	H1NMR	Confirm to structure



Prepared and Reviewed By

Ms Priyanka Salunkhe (Manager QC Analytical)

Approved By

Ms Rohini Gagare (QA Head)

Note: Product supplied by Chemicea are for R&D purpose only and not for human consumptions.