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## CERTIFICATE OF ANALYSIS

Analysis Date:

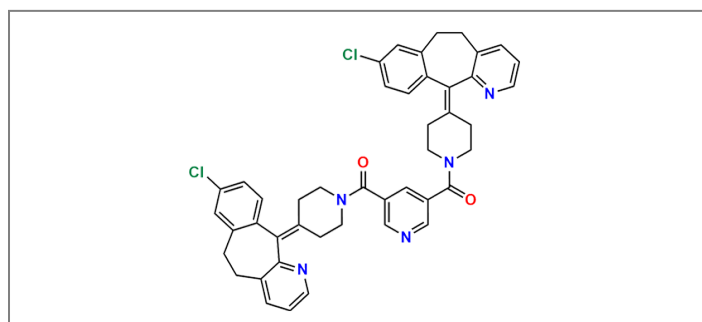
Re-test Date:

**Product Name: Rupatadine Dimer Impurity 2**

### Identification:

Chemical Name: pyridine-3,5-diylbis((4-(8-chloro-5,6-dihydro-11H-benzo[5,6]cyclohepta[1,2-b]pyridin-11-ylidene)piperidin-1-yl)methanone)

Synonyms : NA  
CAS Number : NA  
CAT Number : CP-R4015  
Molecular Formula : C<sub>45</sub>H<sub>39</sub>Cl<sub>2</sub>N<sub>5</sub>O<sub>2</sub>  
Molecular Weight : 752.75



### Analytical Information:

Sr. No.	Test	Result
1)	Description	Solid
2)	Solubility	Soluble in Methanol/DMSO
3)	MASS By LCMS	Confirm to structure
4)	Purity By HPLC	>95%
5)	H1NMR	Confirm to structure



**Prepared and Reviewed By**

Ms Priyanka Salunkhe  
(Manager QC Analytical)

**Approved By**

Ms Rohini Gagare  
(QA Head)

Note: Product supplied by Chemicea are for R&D purpose only and not for human consumptions.