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CERTIFICATE OF ANALYSIS

Analysis Date:

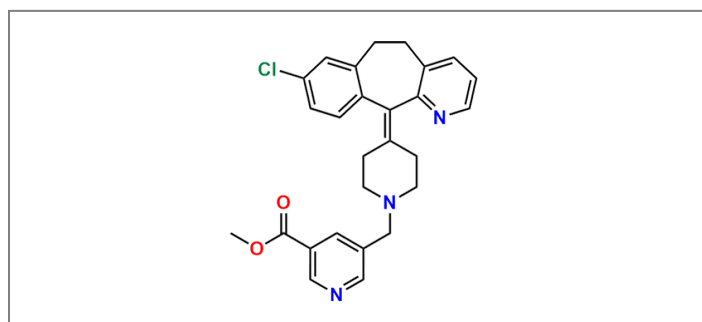
Re-test Date:

Product Name: Rupatadine Impurity 13

Identification:

Chemical Name: methyl 5-((4-(8-chloro-5,6-dihydro-11H-benzo[5,6]cyclohepta[1,2-b]pyridin-11-ylidene)piperidin-1-yl)methyl)nicotinate

Synonyms : NA
CAS Number : 732962-71-9
CAT Number : CP-R4020
Molecular Formula : C₂₇H₂₆ClN₃O₂
Molecular Weight : 459.97



Analytical Information:

Sr. No.	Test	Result
1)	Description	Solid
2)	Solubility	Soluble in Methanol/DMSO
3)	MASS By LCMS	Confirm to structure
4)	Purity By HPLC	>95%
5)	H1NMR	Confirm to structure



Prepared and Reviewed By

Ms Priyanka Salunkhe
(Manager QC Analytical)

Approved By

Ms Rohini Gagare
(QA Head)

Note: Product supplied by Chemicea are for R&D purpose only and not for human consumptions.