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## CERTIFICATE OF ANALYSIS

Analysis Date:

Re-test Date:

**Product Name: Roxadustat Impurity 19**

### Identification:

Chemical Name: (1-(((carboxymethyl)amino)methyl)-4-hydroxy-7-phenoxyisoquinoline-3-carbonyl)glycine hydrochloride

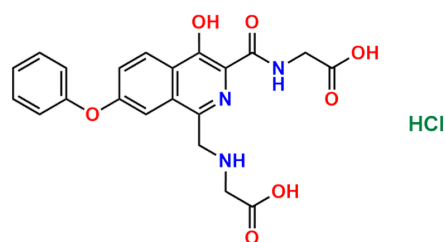
Synonyms : NA

CAS Number : NA

CAT Number : CP-R61016

Molecular Formula : C<sub>21</sub>H<sub>19</sub>N<sub>3</sub>O<sub>7</sub> : HCl

Molecular Weight : 425.40 : 36.46



### Analytical Information:

Sr. No.	Test	Result
1)	Description	Solid
2)	Solubility	Soluble in Methanol/DMSO
3)	MASS By LCMS	Confirm to structure
4)	Purity By HPLC	>95%
5)	H1NMR	Confirm to structure



**Prepared and Reviewed By**

Ms Priyanka Salunkhe  
(Manager QC Analytical)

**Approved By**

Ms Rohini Gagare  
(QA Head)

Note: Product supplied by Chemicea are for R&D purpose only and not for human consumptions.