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CERTIFICATE OF ANALYSIS

Analysis Date:

Re-test Date:

Product Name: Roxadustat Impurity 28

Identification:

Chemical Name: (4-hydroxy-1-methyl-7-phenoxy-4a,5,6,7,8,8a-hexahydroisoquinoline-3-carbonyl)glycine

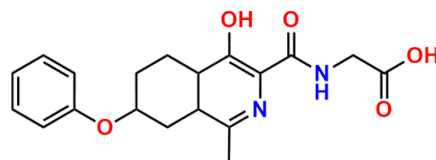
Synonyms : NA

CAS Number : NA

CAT Number : CP-R61026

Molecular Formula : C₁₉H₂₂N₂O₅

Molecular Weight : 358.39



Analytical Information:

Sr. No.	Test	Result
1)	Description	Solid
2)	Solubility	Soluble in Methanol/DMSO
3)	MASS By LCMS	Confirm to structure
4)	Purity By HPLC	>95%
5)	H1NMR	Confirm to structure



Prepared and Reviewed By



Ms Priyanka Salunkhe
(Manager QC Analytical)

Approved By



Ms Rohini Gagare
(QA Head)

Note: Product supplied by Chemicea are for R&D purpose only and not for human consumptions.