









Registered Address: Chemicea Pharmaceuticals Pvt Ltd, Platinum Springs, Unit No- A- 205&206 Second floor, Plot No: G-6, G-20 to G 24, Taloja- MIDC, Opp. Dena Bank Navi Mumbai 410208, MH, INDIA. Email- info@chemicea.com Mob- +91 9284897978

CERTIFICATE OF ANALYSIS

Analysis Date: Re-test Date:

Product Name: O-Acetyl Scopolamine

Identification:

 $Chemical\ Name:\ (1R,2R,4S,5S,7s)-9-methyl-3-oxa-9-azatricyclo[3.3.1.02,4]nonan-7-yl\ (S)-3-acetoxy-2-methyl-3-oxa-9-azatricyclo[3.3.1.02,4]nonan-7-yl\ (S)-3-acetoxy-2-methyl-3-acetoxy-$

phenylpropanoate, hydrobromide (1:1)

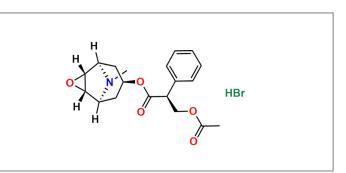
Synonyms : NA

CAS Number : 5027-67-8

CAT Number : CP-S114013

Molecular Formula : C19H23NO5 : HBr

Molecular Weight : 345.40 : 80.91



Analytical Information:

| Sr. No. | Test | Result |
|---------|----------------|--------------------------|
| 1) | Description | Solid |
| 2) | Solubility | Soluble in Methanol/DMSO |
| 3) | MASS By LCMS | Confirm to structure |
| 4) | Purity By HPLC | >95% |
| 5) | H1NMR | Confirm to structure |



Prepared and Reviewed By

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Ms Priyanka Salunkhe (Manager QC Analytical) **Approved By**



Ms Rohini Gagare (QA Head)

Note: Product supplied by Chemicea are for R&D purpose only and not for human consumptions.